







Participant Handbook

Sector

Gem & Jewellery

Sub-Sector

Gemstone Processing

Occupation

Shaping, Faceting and Polishing

Reference ID: G&J/Q6707, Version 2.0

NSQF level 3



Gemstone Processor

Table of Contents

S.N.	Modules and Units	Page No
1.	Introduction and Orientation to the Gems and Jewellery Sector (G&J/N6601)	1
	Unit 1.1 - Introduction to Gems and Jewellery Sector and Role of Gemstone Processor	3
2.	Doping the Gemstone (G&J/N6601)	29
	Unit 2.1 - Inspection and Preparation of Gemstones	31
	Unit 2.2 - Doping and Setting Gemstones	45
3.	Maintain Health and Safety at Workplace (G&J/N9902)	73
	Unit 3.1 - Health and Safety in Work Area	75
	Unit 3.2 - Fire Safety, Emergencies, Rescue, and First Aid	93
	Unit 3.3 - Waste Management	110
4.	Employability Skills (DGT/VSQ/N0101) (30 Hrs.)	119
	Employability Skills is available at the following location:	
	https://www.skillindiadigital.gov.in/content/list	
	Scan the QR code below to access the ebook	
5.	Pre-shaping/ Pre-forming Gemstone (G&J/N6602)	121
	Unit 5.1 - Gemstone Properties and Market Dynamics	123
	Unit 5.2 - Tools and Techniques for Pre-Shaping Gemstones	133
	Unit 5.3 - Operational Efficiency and Safety in Gemstone Pre-Shaping	151
6.	Operating Tumble Machine and Delivering Stones (G&J/N6603)	163
	Unit 6.1 - Operating the Tumble Machine	165
7.	Polishing the Gemstones (G&J/N6701)	185
	Unit 7.1 - Preparing and Setting Up Equipment for Polishing	187
	Unit 7.2 - Executing and Ensuring Quality in Polishing	197



S.N.	Modules and Units	Page No
8.	Making Facets on Gemstones (G&J/N6702)	211
	Unit 8.1 - Faceting Planning and Preparation	213
	Unit 8.2 - Tools, Equipment, and Faceting Techniques	223
	Unit 8.3 - Quality Control and Problem Solving	231
9.	Polishing the Girdle of Faceted Gemstones (G&J/N6703)	239
	Unit 9.1 - Gemstone Identification and Preparation	241
	Unit 9.2 - Polishing Process and Technique	251
	Unit 9.3 - Quality Control and Efficiency	265
10.	Annexure	275





























